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1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	Loctite® Black Contact Adhesive	IDH number:	234930
Product type:	Contact adhesive	Item number:	30540
Restriction of Use:	None identified	Region:	United States
Company address:	Contact information:		
Henkel Corporation	Telephone: (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: HIGHLY FLAMMABLE LIQUID AND VAPOR.
 MAY BE FATAL IF SWALLOWED AND ENTERS AIRWAYS.
 CAUSES SKIN IRRITATION.
 CAUSES SERIOUS EYE IRRITATION.
 MAY CAUSE DROWSINESS OR DIZZINESS.
 MAY DAMAGE FERTILITY OR THE UNBORN CHILD.
 CAUSES DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED EXPOSURE.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	2
SKIN IRRITATION	2
EYE IRRITATION	2A
REPRODUCTIVE TOXICITY	1A
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	1
ASPIRATION HAZARD	1

PICTOGRAM(S)



Precautionary Statements

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat, sparks, open flames, hot surfaces - no smoking. Keep container tightly closed. No release into water. Use explosion-proof equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe vapors, mist, or spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Wear protective gloves, eye protection, and face protection. Use personal protective equipment as required.

Response: IF SWALLOWED: Immediately call a physician or poison control center. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove person to fresh air and keep comfortable for breathing.
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to remove. Continue rinsing. IF exposed or concerned: Get medical attention. Do NOT induce vomiting. If skin irritation occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing. In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.

Storage: Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place. Keep cool. Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Methyl ethyl ketone	78-93-3	10 - 30
Toluene	108-88-3	10 - 30
Acetone	67-64-1	10 - 30
n-Hexane	110-54-3	10 - 30
Magnesium oxide	1309-48-4	5 - 10
Silica, amorphous, fumed, crystal-free	112945-52-5	5 - 10
Resin	Proprietary	5 - 10
Zinc oxide	1314-13-2	0.1 - 1

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: Move to fresh air in case of accidental inhalation of vapours. If breathing is difficult, give oxygen. If symptoms develop and persist, get medical attention. If not breathing, give artificial respiration.

Skin contact: Wash with soap and water. If symptoms develop and persist, get medical attention.

Eye contact: In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.

Ingestion: If material is ingested, immediately contact a physician or poison control center.

Symptoms: See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media: Foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear a self-contained breathing apparatus with a full face piece operated in pressure-demand or other positive pressure mode.

Unusual fire or explosion hazards: Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.

Hazardous combustion products: Oxides of carbon. Irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow material to contaminate ground water system.

Clean-up methods: Wipe up with adsorbent material (e.g. cloth, fleece). Scrape up spilled material and place in a closed container for disposal.

7. HANDLING AND STORAGE

Handling: When using, do not eat, drink or smoke. Keep away from heat, spark and flame.

Storage: Store away from ignition sources. Keep in a cool, well ventilated area. Keep container closed.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Methyl ethyl ketone	200 ppm TWA 300 ppm STEL	200 ppm (590 mg/m ³) PEL	None	None
Toluene	20 ppm TWA	200 ppm TWA 300 ppm Ceiling 500 ppm MAX. CONC 10 minutes	None	None
Acetone	750 ppm STEL 500 ppm TWA	1,000 ppm (2,400 mg/m ³) PEL	None	None
n-Hexane	50 ppm TWA (SKIN)	500 ppm (1,800 mg/m ³) PEL	None	None
Magnesium oxide	10 mg/m ³ TWA Inhalable fraction.	15 mg/m ³ PEL Total particulate.	None	None
Silica, amorphous, fumed, crystal-free	10 mg/m ³ TWA Inhalable dust. 3 mg/m ³ TWA Respirable fraction.	20 MPPCF TWA 0.8 mg/m ³ TWA	None	None
Resin	None	None	None	None
Zinc oxide	2 mg/m ³ TWA Respirable fraction. 10 mg/m ³ STEL Respirable fraction.	5 mg/m ³ PEL Fume. 5 mg/m ³ PEL Respirable fraction. 15 mg/m ³ PEL Total dust.	None	None

Engineering controls: Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination. Ensure adequate ventilation, especially in confined areas.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.

Skin protection: Use impermeable gloves and protective clothing as necessary to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Black
Odor:	Solvent
Odor threshold:	Not available.
pH:	Not available.
Vapor pressure:	Not available.
Boiling point/range:	Not available.
Melting point/ range:	Not available.
Vapor density:	Not available.
Flash point:	-24 °C (-11.2 °F)
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Evaporation rate:	Not available.
Solubility in water:	Not available.
Partition coefficient (n-octanol/water):	Not available.
VOC content:	51.00 %; 452.00 g/l
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Oxides of carbon. Irritating organic vapours.
Incompatible materials:	Acids and bases. Oxidizing agents.
Reactivity:	Not available.
Conditions to avoid:	Heat, flames, sparks and other sources of ignition.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:	Skin, Inhalation, Eyes, Ingestion
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Potential Health Effects/Symptoms

Inhalation: Vapours may cause drowsiness and dizziness.
Skin contact: Causes skin irritation.
Eye contact: Causes serious eye irritation.
Ingestion: This product may be fatal if it is swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Methyl ethyl ketone	Oral LD50 (RAT) = 2,300 - 3,500 mg/kg Oral LD50 (RAT) = 4,500 - 6,800 mg/kg Dermal LD50 (RABBIT) = > 8,000 mg/kg Inhalation LC50 (RAT, 4 h) = 11700 ppm	Irritant, Central nervous system
Toluene	Oral LD50 (RAT) = 2.6 g/kg Oral LD50 (RAT) = 5,000 mg/kg Dermal LD50 (RABBIT) = 12,124 mg/kg Inhalation LC50 (RAT, 1 h) = 26700 ppm Inhalation LC50 (RAT, 2 h) = 12200 ppm Inhalation LC50 (RAT, 4 h) = 8000 ppm	Behavioral, Cardiac, Central nervous system, Developmental, Ear, Irritant
Acetone	Oral LD50 (RABBIT) = 5,340 mg/kg Oral LD50 (RAT) = 5,800 mg/kg Oral LD50 (RAT) = 9,800 mg/kg Dermal LD50 (RABBIT) = 20,000 mg/kg Inhalation LC50 (RAT, 8 h) = 50.1 mg/l Inhalation LC50 (RAT, 4 h) = 76 mg/l	Blood, Central nervous system, Irritant, Reproductive
n-Hexane	Oral LD50 (RAT) = 24 mg/kg Oral LD50 (RAT) = 43.5 mg/kg Oral LD50 (RAT) = 28,710 mg/kg Dermal LD50 (RABBIT) = > 2,000 mg/kg Inhalation LC50 (RAT, 4 h) = 73860 ppm	Developmental, Irritant, Lung, Nervous System, Reproductive
Magnesium oxide	None	Blood, Central nervous system, Immune system, Irritant
Silica, amorphous, fumed, crystal-free	None	Nuisance dust
Resin	None	Irritant, Allergen
Zinc oxide	Oral LD50 (RAT) = > 5 g/kg	Blood, Gastrointestinal, Immune system, Irritant, Kidney, Metabolic, Nervous System, Pancreas, Respiratory, Skin

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Methyl ethyl ketone	No	No	No
Toluene	No	No	No
Acetone	No	No	No
n-Hexane	No	No	No
Magnesium oxide	No	No	No
Silica, amorphous, fumed, crystal-free	No	No	No
Resin	No	No	No
Zinc oxide	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.
Hazardous waste number: D001: Ignitable. D035: Methyl Ethyl Ketone.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Adhesives
Hazard class or division: 3
Identification number: UN 1133
Packing group: II
DOT Hazardous Substance(s): Toluene, Methyl ethyl ketone

International Air Transportation (ICAO/IATA)

Proper shipping name: Adhesives
Hazard class or division: 3
Identification number: UN 1133
Packing group: II

Water Transportation (IMO/IMDG)

Proper shipping name: ADHESIVES
Hazard class or division: 3
Identification number: UN 1133
Packing group: II

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis
CERCLA/SARA Section 302 EHS: None above reporting de minimis
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health, Fire
CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Methyl ethyl ketone (CAS# 78-93-3). Toluene (CAS# 108-88-3). n-Hexane (CAS# 110-54-3).
CERCLA Reportable quantity: Methyl ethyl ketone (CAS# 78-93-3) 5,000 lbs. (2,270 kg)
Toluene (CAS# 108-88-3) 1,000 lbs. (454 kg)
Acetone (CAS# 67-64-1) 5,000 lbs. (2,270 kg)
n-Hexane (CAS# 110-54-3) 5,000 lbs. (2,270 kg)
California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

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